



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6005G01431-3G-PO

Job Sheet 201066



Part No: RBW6005G01431-3G-PO

Job Qty: 2 pcs

Part Name: Dial Indicator Main Rotor Damper Support



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/24/19

Job Tracking No:

Due Date: 12/3/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6005G01431-3G Rev.1A IPP Rev. A 19.02.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	2 pcs	12/3/19		0.00	0.00	Purchasing - 1	NOV 15 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	2 pcs	12/3/19		0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	NOV 15 2019
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S232261



Part: RBW6005G01431 - 3G

Job No: 201066

Serial No/Batch: S232261

Revision: 1A

Inspector:

Exp Date:

Instructions:

Date: 11/15/19

Part Op **100** - Issue P/O to ARROW TECH MACHINE WORKS ; P/O 48004573 - Manufacture RBW6005G01431-3G as
 Descriptions: per DWG. -Certificate of Conformity is required
110 - Certificate of Conformity is required
120 - QC6- All purchased or subcontracted products
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

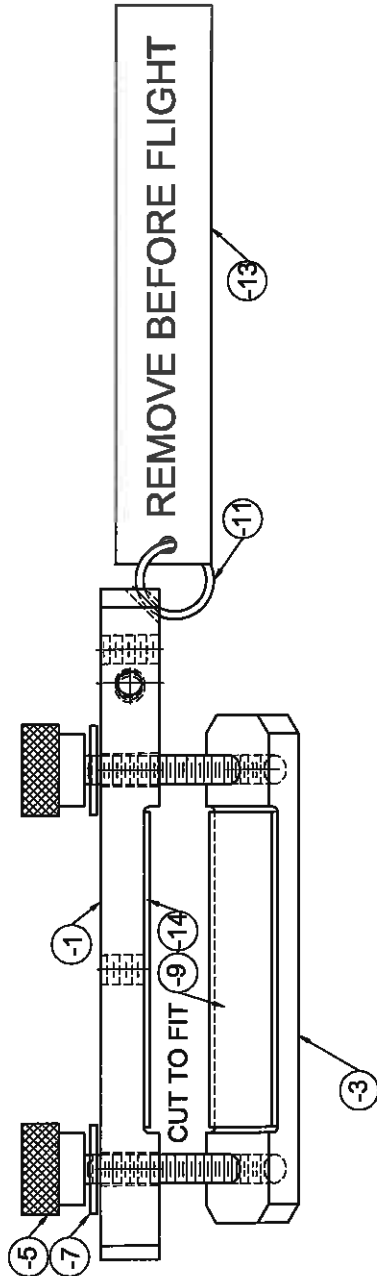
x2 plus 24/8/17/2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW6005G01431-3Gp	Dial Indicator Main Rotor Damper Support	2 pcs (1 ea)	100-Purchasing	8232257
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6005G01431-3Gp	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 9/24/19 9:52 AM dart.lussier.patrick

This drawing is for information only and should not be used for the purpose of
redesigning or manufacturing parts. It is the responsibility of the user to
verify all dimensions and tolerances before manufacturing or using in any machine without the
prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
A	CH'D T/N ON P/N -1, CH'D ENGRAVE NOTE P/N -3, DELETED ENGRAVE NOTE P/N -3.	5/28/09	RJC
B	CH'D P/N -13 FROM NAS1756-12, CH'D QUANTITY FOR P/N -8 FROM 2, ADDED P/N -14	10/27/09	RJC
C	CH'D LENGTH & WIDTH -1 & CH'D WIDTH -3 IN BOM PER R.W. JOB: 10899-F.	2/1/10	RJC
1	DELETED .415 DIM. & ADDED .388 DIM. -1 PER G.E.	9/16/10	RJC
1A	-1, -3, -5 MOVED TO SEPARATE SHEETS. -1 CH'D NOTE WAS ENGRAVE TOOL No. "RBW6005G01431", SIN "MADE IN USA" IS ENGRAVE T/N, SIN "MADE IN USA" OPPOSITE SIDE.	4/7/14	DPD RJC



RED BARN MACHINE			
TITLE SUPPORT, DIAL INDICATOR			
MAIN ROTOR DAMPER ASSEMBLY			
DWG NO.	REV	DATE	BY
RBW6005G01431-3G	1A		PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
TOLERANCES ON:			
DECIMALS			
XXX ± .005			
XX ± .01			
X ± .1			
FRACTIONS ± 1/32			
ANGLES ± .5°			
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x .45" PL .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE 1:2			
DATE 1-21-09			
SHEET 1 of 4			

ASSTY #	QTY	BO	PART #	UNIT	QTY	DESCRIPTION	MATERIAL	QTY	BO INFORMATION OR SPECIFICATIONS	Pg.
	1		-1	TOP	1	3/4 x 1-1/2 x 7-1/2	304 S.S.	2		2
	1		-3	BOTTOM	1	1/2 x 1-1/2 x 5-5/8	304 S.S.	2		2
	2		-5	THUMB SCREWS	2	5/16-18 UNC x 3, MCMASTER-CARR #6091K47, (MODIFIED)	S.S.	2		2
	2		-7	WASHERS	2	Ø5/16 I.D.	S.S.	2		2
	1		-9	PAD WITH ADHESIVE BACK	1	1/16 x 1-1/4 x 3-3/8	RUBBER	1		1
	1		-11	SPLIT RING	1	Ø7/8 x .10 THICK MCMASTER-CARR #80177A217	PLATED	1		1
	1		-13	FLAG	1	NAS1756-12	PLASTIC WEAVE	1		1
	1		-14	PAD WITH ADHESIVE BACK	1	1/16 x 1 x 3-3/8	RUBBER	1		1



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB044573**



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044573
PO Date: 9/24/19
Due Date: 12/3/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	201066	RBW6005G01431-3Gp			Dial Indicator Main Rotor Damper Support REV 1A	Firmed - X2		12/3/19	2 pcs	0 pcs	2 pcs	\$1,050.00/pcs	\$2,100.00
												Grand Total: \$2,100.00	

NOV 15 2019

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 9/24/19 9:54 AM dart.lussier.patrick



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB044573

Dated: 11/14/2019

Our Order / Job No: AWT-HB044573

Order Qty: 2

Part Name: DIAL INDICATOR MAIN ROTOR DAMPER SUPPORT

Part Number RBW6005G01431-3G

Lot Size: N/A Ship Date: 11/14/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW6005G01431-3G

Rev: 1A

Material Size and Type: -1, -3/ 304 SS

Material Specifications: SS: ASTM A511

Heat Treatment: N/A

Plating/Finish: N/A

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 11/14/19.

Signed: Herbert M. Galt

DAS
68
9-20

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com



PACKING SLIP

Arrow Tech Machine Works
20751 E. Esid Road Unit C
Eugene, OR 97402
(541) 780-5938

Packing Slip Number

7125

Date: 11/14/2019

Ship Via: FED-EX

PO#: HB044573

Ship to: DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

Bill to: DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

Quantity

Item

Part Number

2
DIAL INDICATOR MAIN ROTOR DAMPER
SUPPORT

RBW6005G01431-3G REV-1A

RECEIVED

NOV 15 2019

DART AEROSPACE LTD.

Received by:

Checked by: AJP

Packaged by: J.M.L.

Page Number: